

## Qualification Test Record NORSOK M-650

QTR No: 2014.QTR002	
Rev No:	
Α	

Manufacturer	Österby Gjuteri AB Martinvägen 8 748 01 Österbybruk		
	+46 295 244 200		
Ref Standard	www.ogab.se NORSOK M 650 rev 4		
Nei Stallaara	NORSON W 030 TeV 4		
Material designation	ASTM A 995 grade 5A, MDS D56 rev 4		
and MDS no			
Manufacturing	MS 140509	Rev No: A	
summary doc No:			
Products and	Steel castings for sub-sea equipment		
Manufacturing			
processes			
Mandatory conditions			
and subcontractors:			
Other information:	Pickling by Sunds Industrier		
	X-ray by Dekra or Force. Thick section will be checked at GfR Hattingen in Germany.		
Qualification expires:			

Tested and Qualified Thickness and Weight					
Products	Test record No	Tested Thickness (mm)	Qualified thickness (mm)	Test Piece weight (kg)	Qualified weight (kg)
Prov Norsoc 2013-04-24		25		273	all
Prov Norsoc 2013-04-24 200		Т	273	all	

Qualification/acceptance signatures

Manufacturer	Prepared by/date	Checked by/date
Österby Gjuteri AB	Mats Fredriksson	
	2014-06-25	

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650

Qualified/accepted by (company name/address)

APL Norway AS VIKAVEIEN 85 Mastein

Signature/date

APHA NOY